

TECHNICAL CHARACTERISTICS		PH1000D	PH1600D	PH2000D	PH2500D	PH3150P	PH4000P	PH5000P
Nominal press force	kN	1000	1600	2000	2500	3150	4000	5000
Stroke length	mm	400	480	600	480	800	800	1000
Working speed of the slide	mm/s	30	30	25	9	15	18	18
Forward speed of the slide	mm/s	280	350	320	300	350	375	375
Backward speed of the slide	mm/s	380	350	320	300	350	360	360
Distance table – slide	mm	1000	670	670	650	1200	1200	1500
Distance between columns	mm	1300	1720	1720	1400	2010	2010	2510
		630	820	820	820	920	900	1000
Bolster plate dimensions	mm	1200	1500	1500	1350	2000	2000	2500
		1000	1000	1000	950	1200	1500	1600
Slide dimensions	mm	1200	1500	1500	1350	2000	2000	2500
		1000	1000	1000	950	1200	1500	1600
Motor power	kW	15	30	37	37	55	90	110
Overall dimensions	mm	1780	2385	2385	2300	3100	-	-
		2110	2660	2660	2505	2920	-	-
		3660	4220	4220	3550	6050	-	-
Net weight	kg	-	23300	25600	17300	36000	-	-
Oil tank capacity	l	600	1200	1200	1150	2000	-	-
Die cushion force	mm	request	request	request	request	request	request	request
Die cushion stroke	mm	request	request	request	request	request	request	request
Die cushion table	mm	request	request	request	request	request	request	request

